Wayne Metals, LLC
Our Lean Journey

Using Lean Tools in a Job Shop Process Structure
Our Facilities

• 18 acre Campus Markle Indiana

• 108,000 square feet of manufacturing space (Plant A)

• 26,000 square feet of paint system (Plant B)

• 20,000 square feet of heavy welding facility in Fort Wayne, Indiana (Engle Ridge)

• 60,000 square feet of manufacturing space (Piper Drive)
Our Capabilities

* powder coat finishing
* lasers with loading systems
* hi-definition and conventional plasma
* high tonnage/big bed press brakes, punch and turret presses
* robotic welding
* assembly including hardware, gaskets and foam insulation
* ISO9001/ISO14000 registered
* just in time/Kanban delivery programs
* aggressive cost reduction activities
* CNC Mills and lathes
* Screw Machines
Our Current Status

• Approximately 9,000 different parts
• Work orders travel through approx. 200 operations daily.
• Single level components
• Complex assemblies
Our Focus

Continuous Improvement

an ongoing effort to improve products, services, or processes. These efforts can seek "incremental" improvement over time or "breakthrough" improvement all at once.
Our House

Continuous Improvement

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Value Stream Mapping